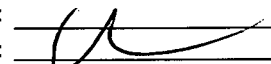
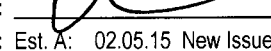


Date: Wednesday, 10/8/2008 1:39:35 PM
User: Chantal Lavoie

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	SIGN ASSEMBLY
Job Number :	42509		
Estimate Number :	10087		
P.O. Number :		Part Number :	D31183
This Issue :	10/8/2008	Drawing Number :	D3118 REVC
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	/ /	Drawing Revision :	C
Previous Run :	42346	Material :	
Written By :		Due Date :	10/10/2008
Checked & Approved By :		Qty:	2
Comment :	Est. A: 02.05.15 New Issue NG	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 7339

Seal as per dwg D3118

Possible Supplier: Self powered lighting inc.Replaces: BHT P/N 212-072-637-107

Material release note required

Sign should be self luminus to min. brightness of 160 microlamberts

10/8/10/08

(2)

2.0	212072637107	Sign Assembly
-----	--------------	---------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Sign Assemly

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

10/8/10/10 (2)

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

Check dims to dwg and certification attached

10/8/10/10 (2)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: PPP 42330

10/8/10/10 (2)

Date: Wednesday, 10/8/2008 1:39:35 PM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SIGN ASSEMBLY

Job Number: 42509

Part Number: D31183

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/14 JH

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

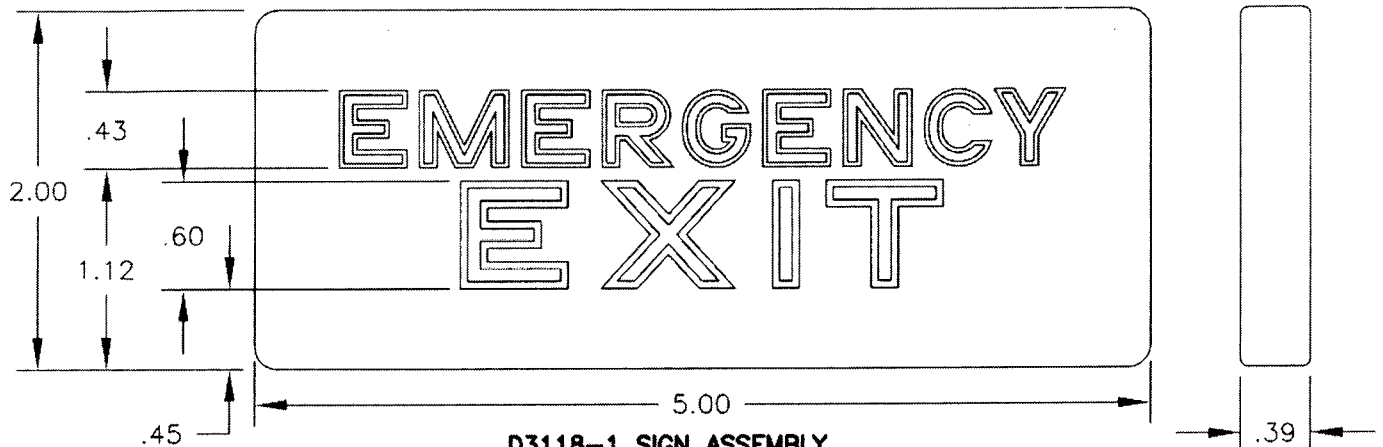


MUF 08-10-10

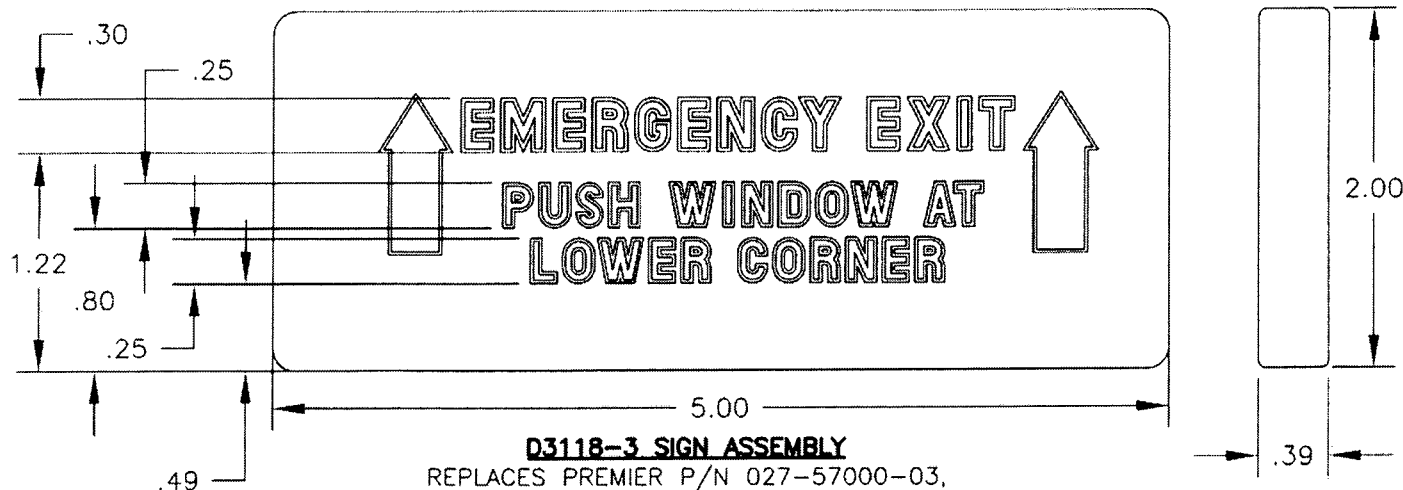


DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3118	REV. C SHEET 1 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE 1:1
A	02.04.15	NEW ISSUE	
B	04.05.05	ADD MINIMUM BRIGHTNESS = 160 MICROLAMBERTS	
C	05.02.22	ADD D3118-5	

RELEASED
05.03.05



D3118-1 SIGN ASSEMBLY
REPLACES PREMIER P/N 027-57000-01,
BHT P/N 46660-01008-00



D3118-3 SIGN ASSEMBLY
REPLACES PREMIER P/N 027-57000-03,
BHT P/N 212-072-637-107

NOTES

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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WITHOUT NOTICE
WORK ORDER

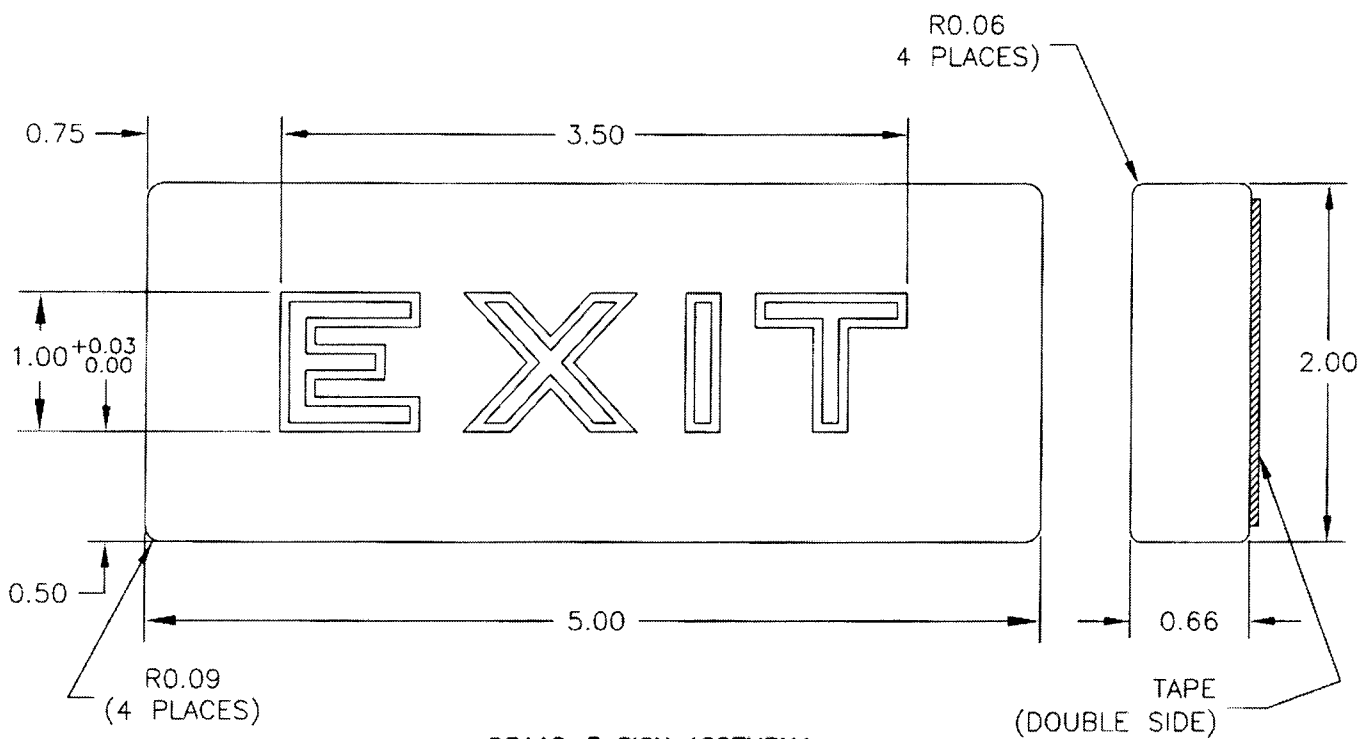
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NO. 42507

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DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3118	REV. C SHEET 2 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE NTS



D3118-5 SIGN ASSEMBLY

NOTES

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: T-LIGHT SIGN, P/N AC/4-A
SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

PACKING SLIP

Date Shipped: October 09, 2008

Telephone: (403) 250-7370

Fax: (403) 250-7110

* Aircraft On Ground *

Shipment number: SH#-004656

Manifest number:

Ship To: Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Ship Via: FED EX

Carrier Terms:

Waybill: 7905 9938 4431

Shipping Instructions: Attn: Linda,
Ship Fedex P1 Acct# 1517-93240

Customer P.O. Number: PO00007339

Phone: 613-632-5200

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
1	212-072-637-107	PLACARD	Shipping Area	1	Each	SP17295	LT-08-015089
Sales Order Number: SO08-01920.001				Eagle PO Number PO-08-003076.1			

Comments

2	212-072-637-107	PLACARD	Shipping Area	1	Each	SP17725	LT-08-015090
Sales Order Number: SO08-01920.001				Eagle PO Number PO-08-003076.1			

Comments

Sales Order Number 2008001920

Parts on Back Order

Customer Dart Aerospace Ltd.

Part Number	Part Description	Qty Sold	BackOrder Qty
212-072-637-107	PLACARD	2.00	0.00

S
08/09/08

* End of Report *

>> denotes that the Packing Slip line item has already been printed.

Eagle Copters Maintenance Ltd
823 McTavish Road, NE Calgary, Alberta T2E 7G9
TCCA AMO Approval No. 6-81

LOT #: LT-08-015090



Sold To: SO08-01920.001
Sold Date: 10/9/2008 1:28:58PM

Part No: 212-072-637-107

Description: PLACARD

Serial No. **SP17725**

Condition: New

Qty Sold: 1.00

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

	Cycles	Hours
Total Time:		0.0

TSO:

Details of work performed/reason for removal

Receiving Inspection

Additional work to be performed upon installation

The maintenance described has been performed in accordance
with the applicable standards of airworthiness

October 09, 2008

Inspector

Lic. No./Stamp

Eagle
6-81 **70**

Maintenance Release

S
08/10/08

Eagle Copters Maintenance Ltd
823 McTavish Road, NE Calgary, Alberta T2E 7G9
TCCA AMO Approval No. 6-81

LOT #: LT-08-015089



Sold To: SO08-01920.001
Sold Date: 10/9/2008 1:28:57PM

Part No: 212-072-637-107

Description: PLACARD
Serial No: SP17295
Condition: New

*S
02/01/0*

Qty Sold: 1.00
Cure Date:
Manufacturer: Bell Helicopter (Manufacturer)

	Cycles	Hours
		0.0

Total Time:
TSO:

Details of work performed/reason for removal

Receiving Inspection

Additional work to be performed upon installation

The maintenance described has been performed in accordance with the applicable standards of airworthiness

October 09, 2008

Inspector

Lic. No./Stamp
Eagle 6-81 70

Maintenance Release